



Terrestrial Energy

- **Industrial Heat and Power  
Uses of the IMSR**

- **Presentation to Non-Electric  
Applications of Nuclear Heat**

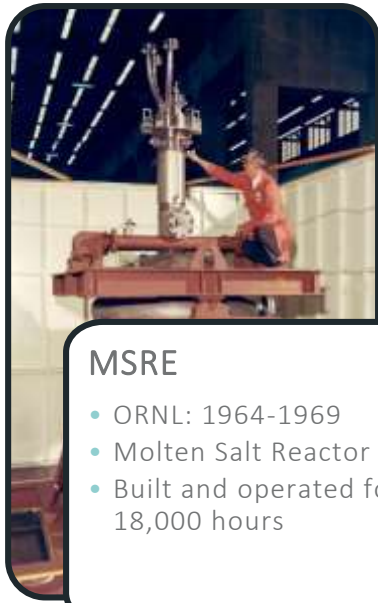
Oct 3<sup>rd</sup> 2022

**TERRESTRIAL**  
ENERGY

# IMSR technology and design choices give high commercial readiness

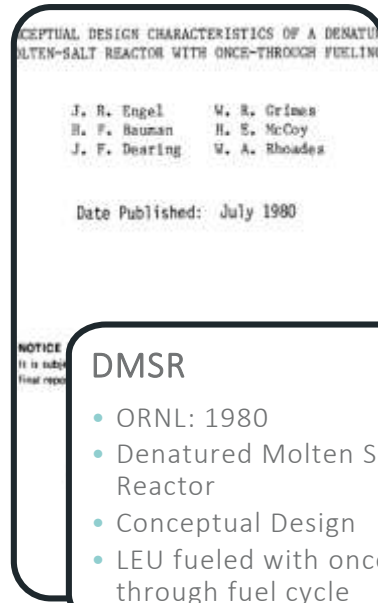
- Based closely on molten salt technology demonstrated at the Oak Ridge National Laboratory (ORNL)
- Builds on 60 years of ORNL reactor design work and on many other demonstrated technologies
- IMSR is a molten salt reactor system that uses:
  - Fluoride chemistry
  - Under 5% LEU once-through fuel cycle
  - Thermal spectrum
  - Graphite moderator
  - Integral core architecture

*MSRE: Molten Salt Reactor Experiment*  
*DMSR: Denatured Molten Salt Reactor*  
*Sm-AHTR: Small Modular – Advanced High Temperature Reactor*



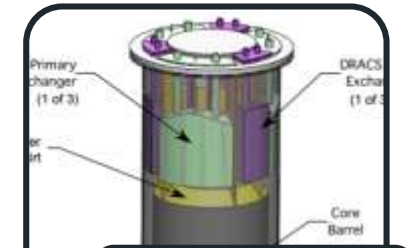
## MSRE

- ORNL: 1964-1969
- Molten Salt Reactor
- Built and operated for 18,000 hours



## DMSR

- ORNL: 1980
- Denatured Molten Salt Reactor
- Conceptual Design
- LEU fueled with once-through fuel cycle



## Sm-AHTR

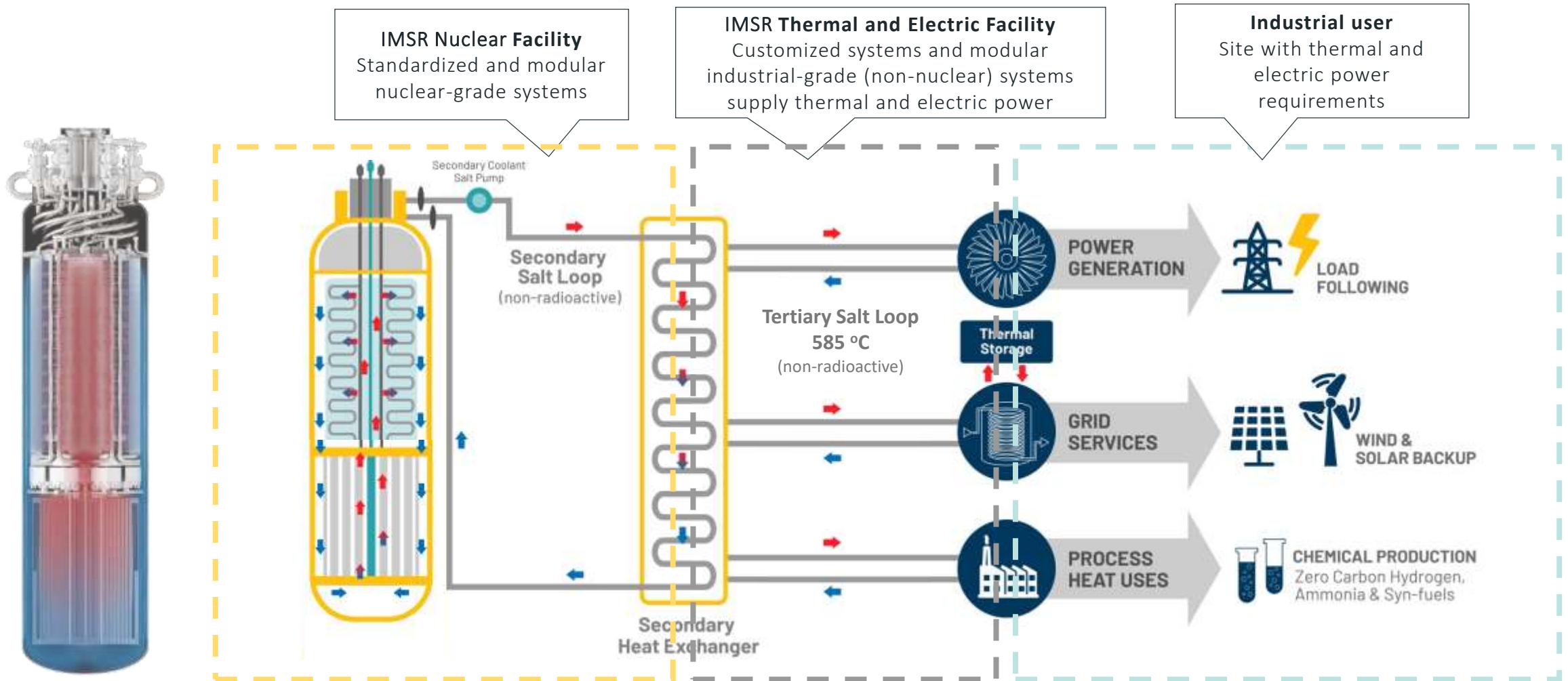
- ORNL: 2010
- Pre-conceptual design
- Solid fueled – salt cooled
- Cartridge core design



## IMSR

- Terrestrial Energy 2020: Engineering and regulator activities in progress
- LEU fueled with once-through fuel cycle
- Integral core architecture

# How an IMSR Plant works

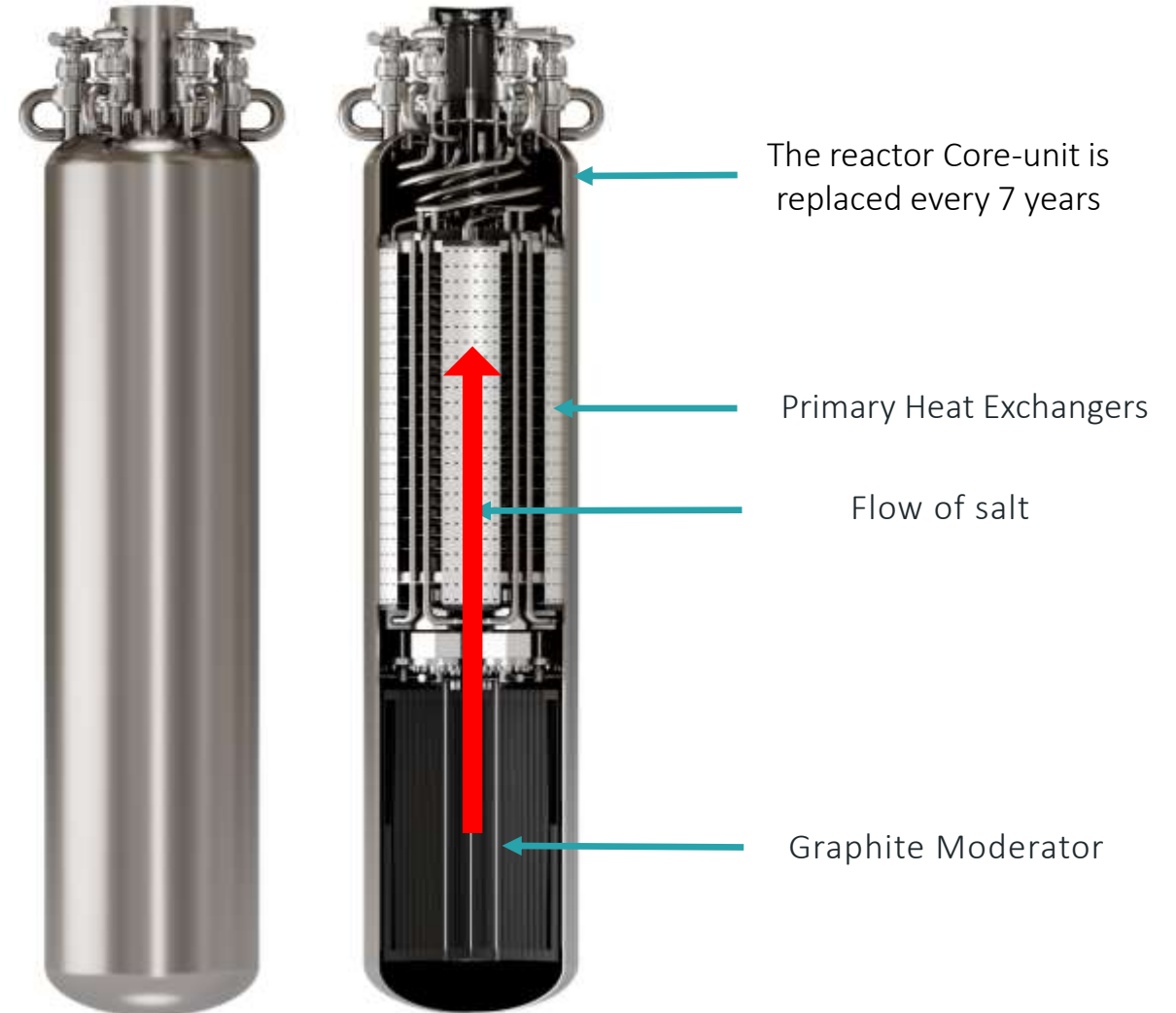


***IMSR Thermal and Electric Facility is customized to heat duties that are site and application specific***

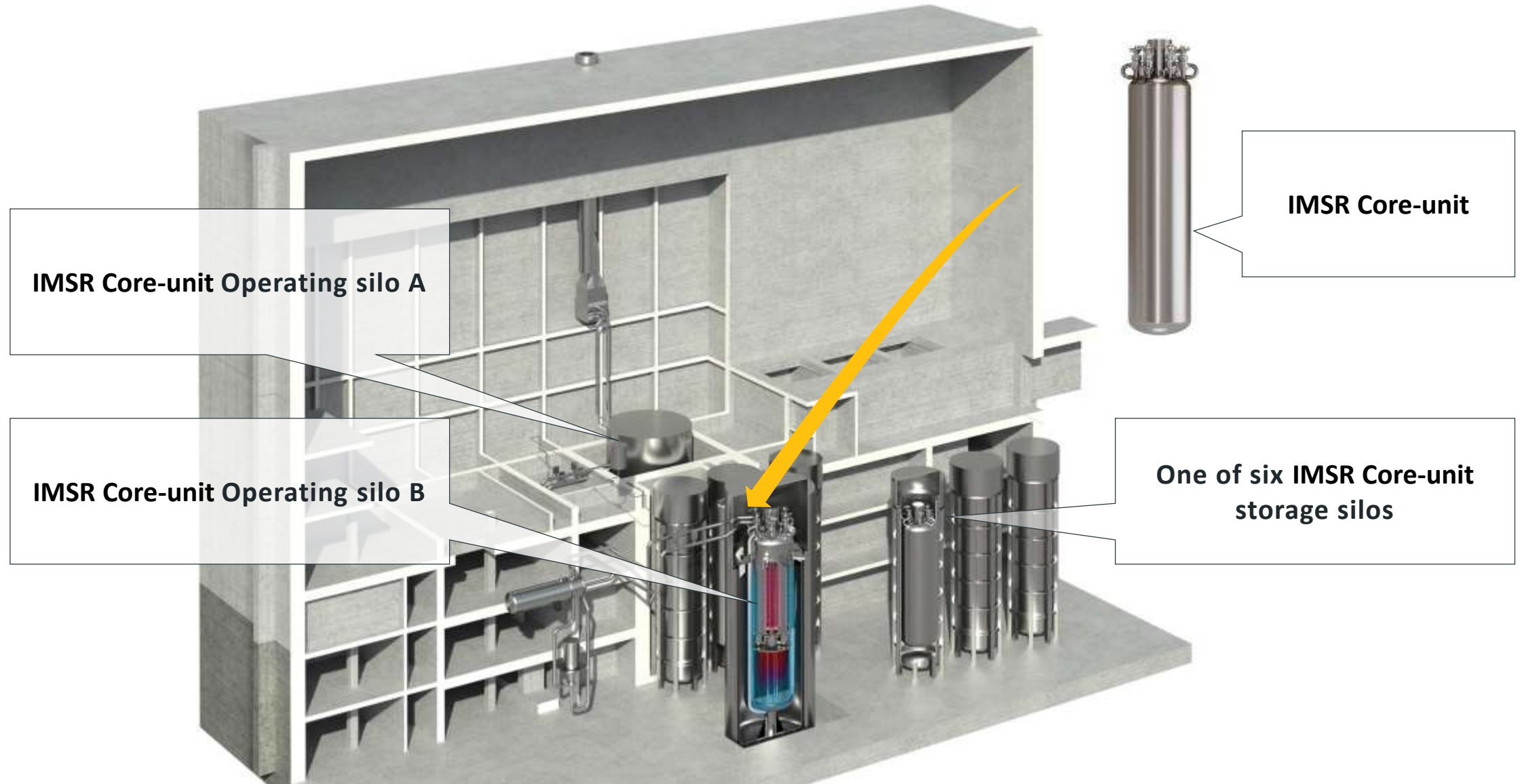
# Key innovation – the sealed and replaceable IMSR Core-unit

- Key innovation is integration of primary reactor components
  - *Reactor core*
  - *Primary heat exchanger*
  - *Pumps*
- Into a sealed, compact and replaceable reactor vessel
  - *With a 7-year operating life*
- This “integral” design captures commercial value through
  - *High inherent safety*
  - *Operational simplicity*
  - *High capital efficiency*
- Patents pending and granted
  - *65 patents granted across 5 invention families*
  - *Portfolio of trade secrets*

IMSR Core-unit and in cross-section

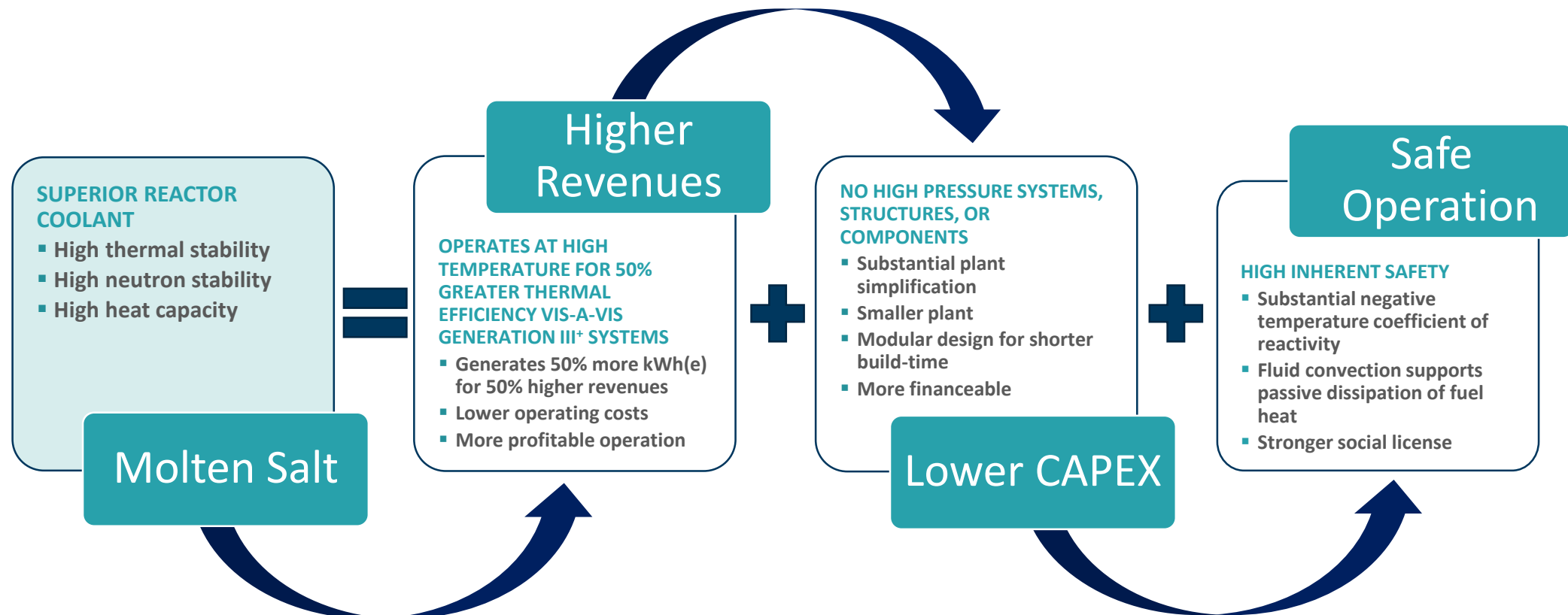


# IMSR Plant design with replacement IMSR Core-unit



# IMSR technology and design choices drive economics and uses

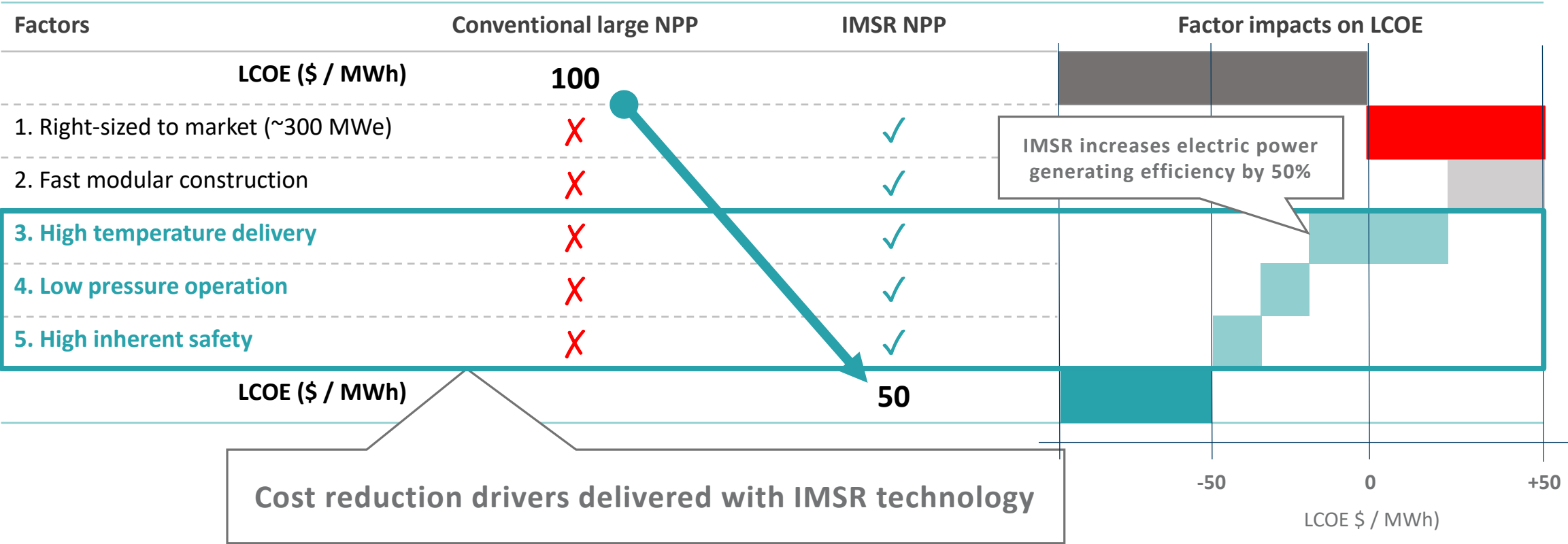
*High operating temperature and low operating pressure are essential*



*A molten salt coolant has high thermal stability and delivers a potential to transform economics and uses*

# Fission technology and design choices have fundamental economic impacts

5 factors drive Nuclear Power Plant (NPP) economics



*IMSR technology and design choices have transformative economic and use-case impacts*

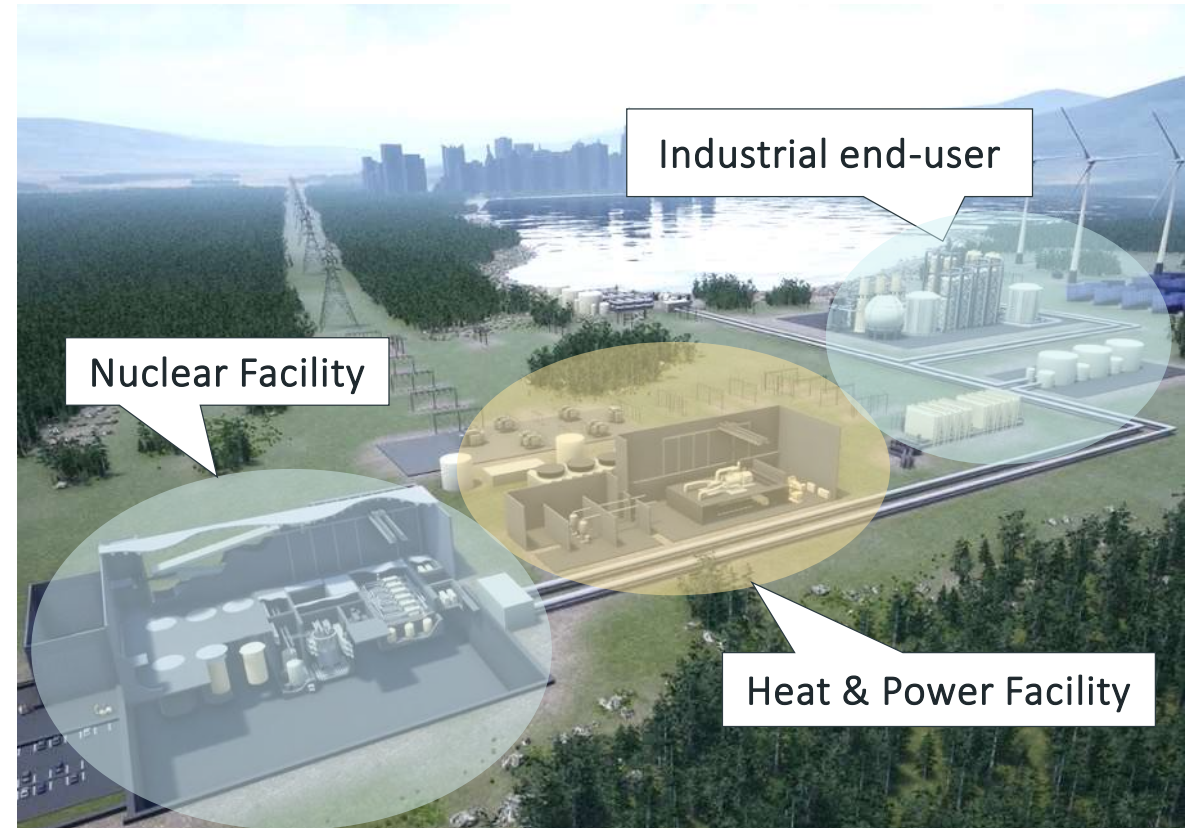
# IMSR Plant consists of two parts for efficient industrial use

## IMSR Heat & Power Facility (non-nuclear systems)

- *Supplies heat and power for industrial end-user as a standalone facility*
- *Engineered to pair with the Nuclear Facility*
- *Initially supplied with natural gas and grid electric power*
  - Including Wind and Solar Generation
- *Flexibility in design as regulated by industry construction codes and standards*

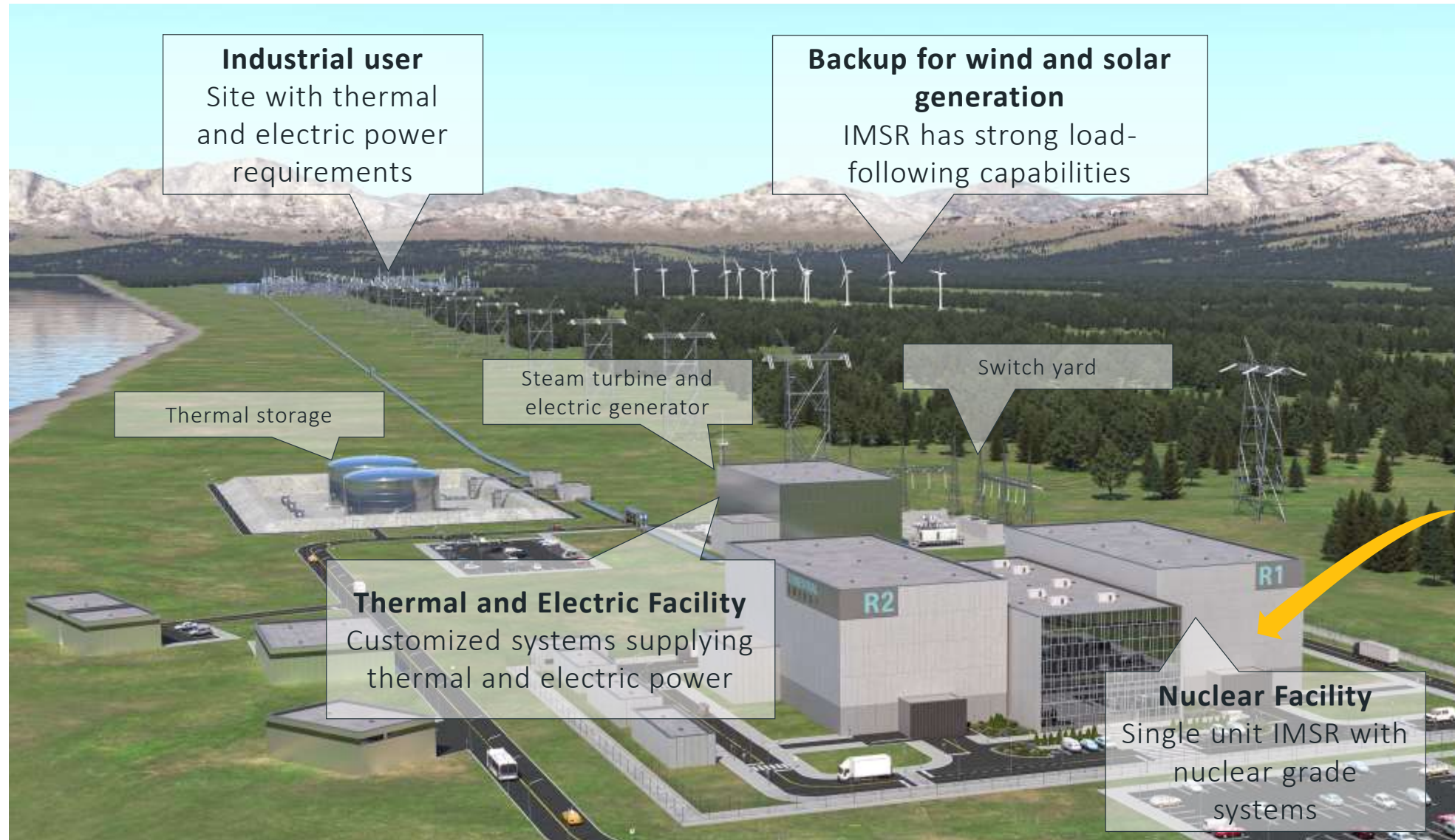
## IMSR Nuclear Facility (nuclear systems)

- *Generates high-quality heat from nuclear fission*
  - In operation relegates natural gas and grid electric supply to back-up role for Heat and Power Facility
- *Transfers heat to the Heat and Power Facility*
- *Modular and standardized design as regulated by nuclear codes and standards*



***In full operation IMSR Plant supplies thermal and electric energy from nuclear fission with back-up from electric grid and natural gas***

# IMSR Plant supplies “high-quality” industrial heat and electric power



***Thermal and Electric Facility is customized to the cogeneration requirements of an industrial plant***

## IMSR Cogeneration plant by numbers

822 MWt	Net IMSR Plant capacity. Equivalent to 390 MWe when configured for 100% electric power generation
585 °C	IMSR generates “high-quality” heat essential for industrial Cogeneration and net-zero
< \$6 MMBTU	Levelized cost of “in-furnace” thermal energy generated from IMSR operation
44% (net)	Thermal efficiency of electricity generation. This is ~50% higher compared to water-cooled-water-moderated (conventional) nuclear power plants
< \$50 per MWh	IMSR levelized cost of electric power generation from IMSR operation
< 5 grams CO <sub>2</sub> e	Full life-cycle grams of CO <sub>2</sub> -equivalent per kilowatt-hour of electricity versus 825 for coal and 475 for natural gas.
~7 hectares	300 m x 200 m plant footprint delivers 390 MW of electric power
< 5% enriched LEU	Standard nuclear fuel has higher international acceptance and is available today

***IMSR thermal and electric power enables the energy efficient methods of carbon-free hydrogen production***

# Strong contracted parties for components and services

*Blue chip partnerships and component providers*

Contracted program for components and services supply supporting near-term deployment

EQUIPMENT	
FUEL	
R & D	
GRAPHITE	
SERVICES	

*Supporting near-term deployment of IMSR Plant*

# Market leading regulatory engagement

- Terrestrial Energy's regulatory program started early and in 2015 with CNSC's phased Vendor Design Review (VDR) process
- CNSC's VDR scope covers all aspects of IMSR Plant construction, operation and decommissioning
  - *Terrestrial Energy successfully completed VDR Phase 1 in 2017, an industry first*
  - *VDR Phase II and final phase is on schedule to be completed 2022 and expected to be another industry first*
- Terrestrial Energy commenced USNRC regulatory engagement in 2017
  - *Strategy is a 10CFR Part 52 Standard Design Approval of the IMSR® Core-unit*
    - This is a prerequisite to 10CFR Part 50 Construction Permit Application
- Terrestrial Energy has participated in a joint agency (CNSC/USNRC) collaborative regulatory review of IMSR
- Terrestrial Energy commenced International Atomic Energy Agency (IAEA) engagement in 2020
  - *Review of IMSR® security and safeguards underway with Canadian Nuclear Laboratories*



***Terrestrial Energy has a track record of regulatory engagement and clear progress***

## Recent developments

- Terrestrial Energy and DL E&C Sign MOU to Drive IMSR Cogeneration Plant Deployment
  - <https://www.terrestrialenergy.com/2022/07/19/terrestrial-energy-and-dl-ec-sign-mou-to-drive-imsr-cogeneration-plant-deployment/>
- KBR and Terrestrial Energy Agree to Collaborate on the Application of Zero-Emissions Thermal Energy for Green Hydrogen and Ammonia Production
  - <https://www.terrestrialenergy.com/2022/06/09/kbr-and-terrestrial-energy-agree-to-collaborate-on-the-application-of-zero-emissions-thermal-energy-for-green-hydrogen-and-ammonia-production/>
- US and Canadian Regulators Complete Joint Technical Review of IMSR
  - <https://www.terrestrialenergy.com/2022/06/07/us-and-canadian-regulators-complete-joint-technical-review-of-imsr/>
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# Hydrogen Production with IMSR: Water and/or Methane

- A brief comparison of H<sub>2</sub> production estimates for a IMSR400 Facility of 884 MWth (390 Mwe)
- Conventional Electrolysis of water
  - 179 tonnes per day H<sub>2</sub>
- High Temperature Steam Electrolysis of water (HTSE)
  - 235 tonnes per day H<sub>2</sub>
  - 1/3<sup>rd</sup> improvement in output, 12% as heat, 88% as electrical
- Thermochemical splitting of water (Copper-Chloride cycle at 400-550 C)
  - ~50% thermal efficiency (heat to hydrogen eff)
  - 265 tonnes per day H<sub>2</sub>
- Nuclear Assisted Steam Methane Reforming
  - 1800 tonnes per day H<sub>2</sub>
  - No Flue Gasses, only a pure CO<sub>2</sub> stream more economically compatible with CCS
- Methane Pyrolysis
  - 1500 – 2500 tonnes per day H<sub>2</sub>
  - Low TRL but no carbon capture needed and lowest ultimate potential H<sub>2</sub> costs