

Nuclear Hydrogen

2024. 4. 26.

 KOREA HYDRO & NUCLEAR POWER CO., LTD



A large, blue-tinted image of a nuclear power plant, featuring a prominent dome and cooling towers, serving as a background for the 'Contents' title.

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- I Introduction**
- II Considerations**
- III R&D Roadmap and Demo Plan**



I

Introduction

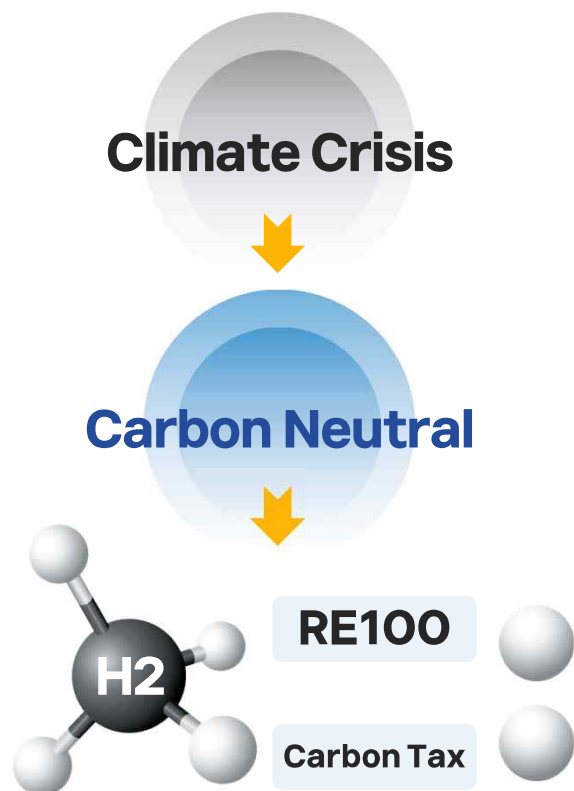


KOREA HYDRO & NUCLEAR POWER CO., LTD

Hydrogen Economy

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Advent of Hydrogen Economy



Global Hydrogen Demand

2018 ➔ 70 million Mt

- Steam Methane Reforming (SMR)
- Refining of fossil fuels, Ammonia production

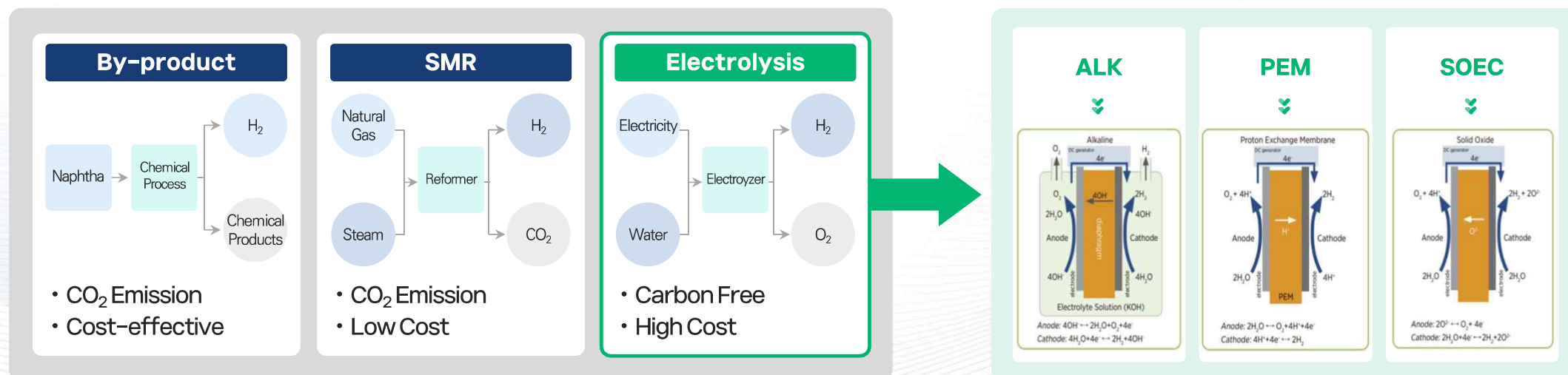
2050 ➔ 600 million Mt

- Water Electrolysis (85%)
 - Existing demand + Future demand*
- * Metal Refining, Transportation, Power Generation, etc.

Types and characteristics of hydrogen

	Gray	Blue	Green / Pink
Feed	Fossil Resources (Coal, NG, etc.)	Fossil Fuels (NG)	Water (Renewable/Nuclear)
CO₂ Emissions	10 ~ 15 kg	3 ~ 4 kg	< 1 kg
Equipment	Steam Methane Reformer, etc.	Steam Methane Reformer CO ₂ Capture & Storage	Electrolyzer

IRENA 2021



Clean Hydrogen Certification

Clean Hydrogen Certification Guidelines



If greenhouse gas emissions during hydrogen production and import processes are below a certain level,
It can be certified as Clean Hydrogen eligible for administrative & financial support

Criteria →

◆ Emission Scope

Well-to-Gate

◆ Emission Criteria

$\leq 4\text{kgCO}_2\text{eq} / \text{kgH}_2$



Grade →

◆ Grade of Clean Hydrogen

(Unit : $\text{kgCO}_2\text{eq} / \text{kgH}_2$)

Grade 1

0~0.10

Grade 2

0.11~1.00

Grade 3

1.01~2.00


Grade 4

2.01~4.00


Domestic Clean Hydrogen Utilization Plan

 **Projected Clean Hydrogen Demand for 2030 : At least 800,000 tons or more**




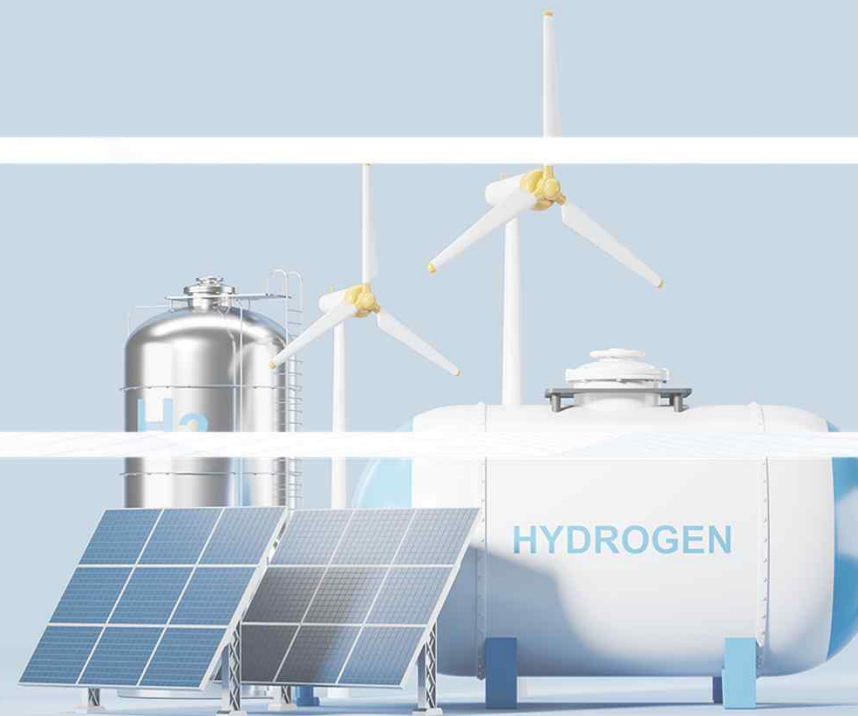
 **Power Generation**
→ 800,000 tons for Co-firing



 **Transportation**
→ 400,000 tons for Hydrogen vehicle

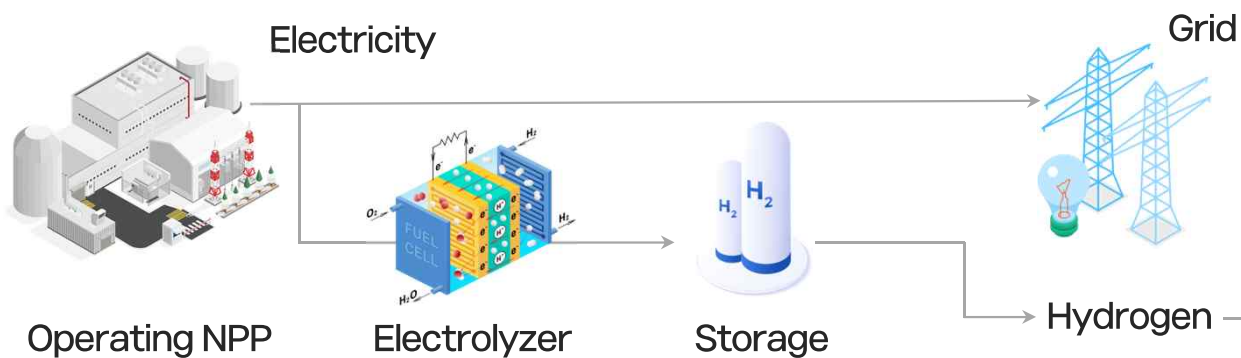


 **Industry**
→ 90,000 tons for metal refining

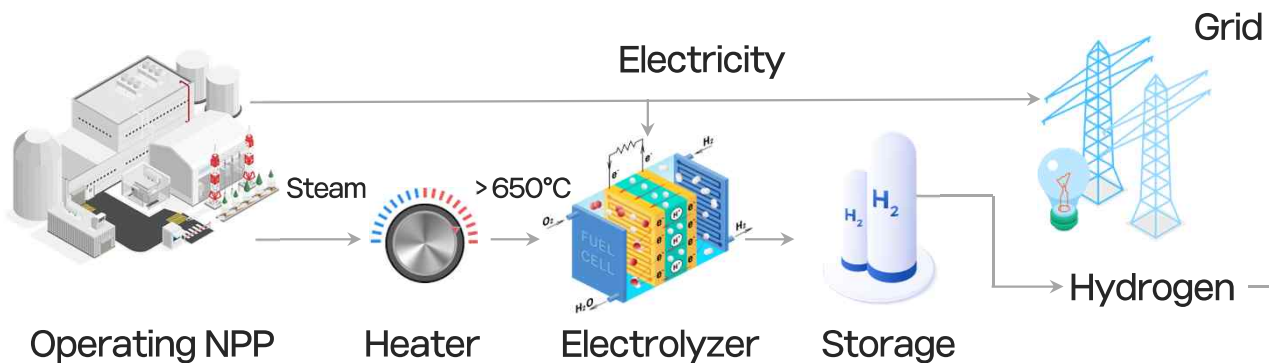


Nuclear Hydrogen with an Operating NPP

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Clean Hydrogen Market

Motivation for Nuclear Hydrogen

Low-carbon Energy

IPCC AR5 Climate Change 2014

Power Source	Nuclear	Wind	Solar	Hydro
g CO ₂ eq/kWh	12	11 ~ 12	27 ~ 48	24

High Capacity Factor

IAEA / IRENA Renewable Power Generation Costs In 2021

Power Source	Nuclear	Wind	Solar	Hydro
Capacity Factor (%)	85	39	17	45

Low Electricity Cost

KPX Information System (Feb 2024)

Power Source	Nuclear	Wind	Solar	Hydro
Electricity Cost (₩/kWh)	51	115	121	141

Thermal Energy Use

Power Source	Nuclear	Wind	Solar	Hydro
Thermal Energy	0	X	X	X

Motivation for Nuclear Hydrogen

Changes in Power Grid

- Increase in renewable energy generation, decrease in fossil fuel generation, Grid Constraints
- Increased grid variability, NPP output limitation due to surplus power generation

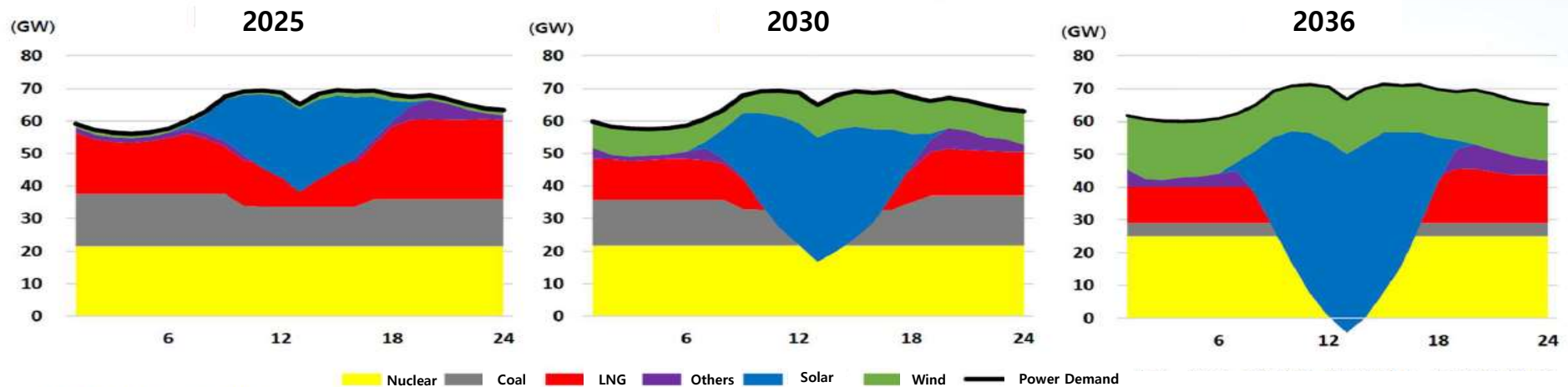
<The 10th Basic Plan for Electricity Supply and Demand>
Comparison of power generation shares by power source (%)

Year	Nuclear	Coal	LNG	Renewable	Co-firing	Others	Total
2018	23.4	41.9	26.8	6.2	–	1.7	100
2030	32.4	19.7	22.9	21.6	2.1	1.3	100
2036	34.6	14.4	9.3	30.6	7.1	4.0	100

Motivation for Nuclear Hydrogen

Future Power Mix Change

Example of Daily Generation Pattern



Source : KPX

Multiple use of operating NPPs with hydrogen plant

- Demand response operation of the electrolyzer contributes to the stability of the power grid
- Domestic clean hydrogen production contributes to carbon neutrality and energy security



II

Considerations

Technical Considerations – Hydrogen Island

Electrolyzer Selection

IREA Report, 2020

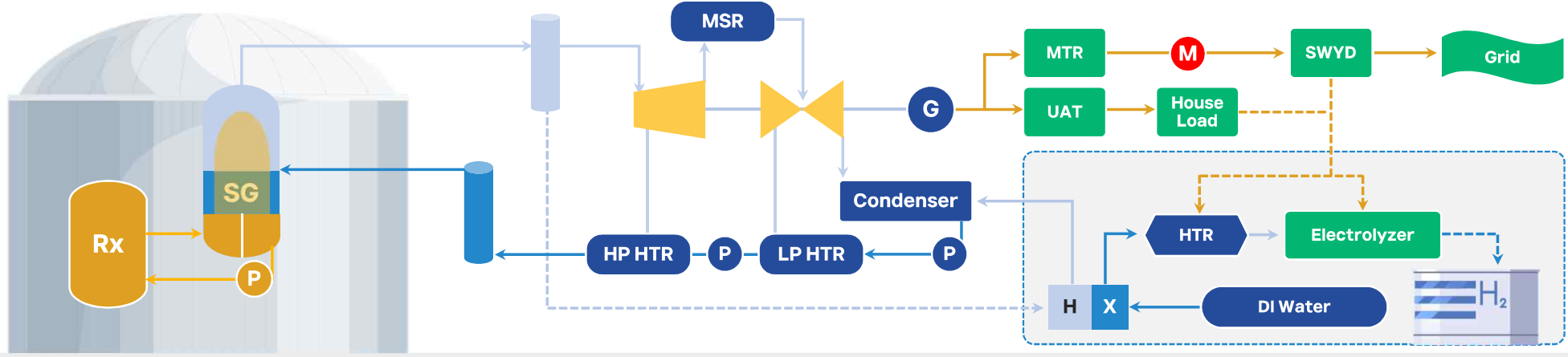
Parameter	2020			2050 Target		
	LTE		HTE	LTE		HTE
	Alkaline	PEM	SOEC	Alkaline	PEM	SOEC
Efficiency [kWh/kg H ₂]	50~78	50~83	45~55	< 45	< 45	< 40
Lifetime [hours]	60,000	50,000~80,000	< 20,000	100,000	100,000~120,000	80,000

Location & Space

- ◆ **Closer physical proximity** Shorter connections, more hydrogen hazards
- ◆ **Space availability** 5,400 m² for 10 MW ALK Plant (More area for scaling up)

Storage

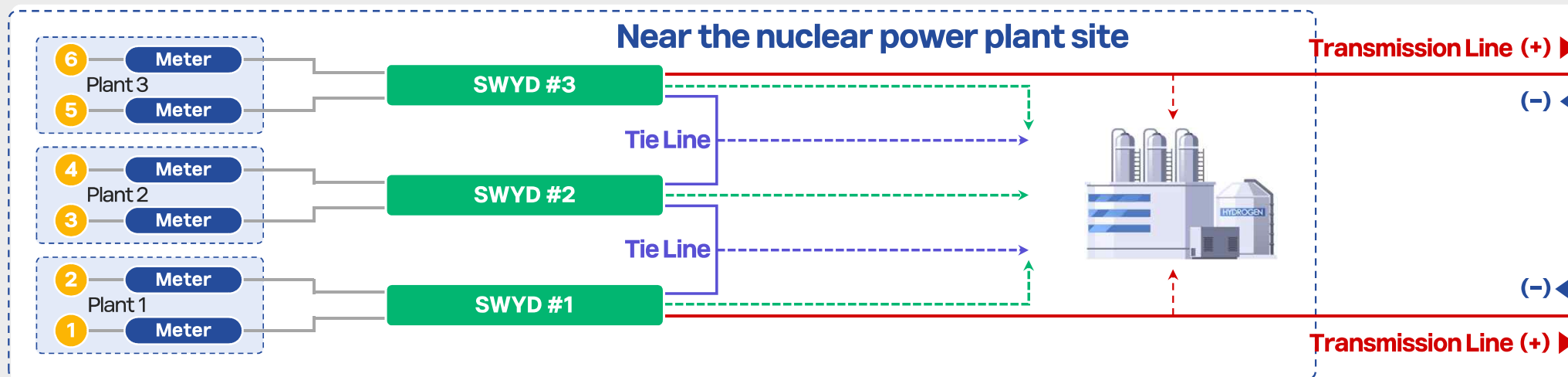
- ◆ Determined by plant scale, operation profile, end uses
- ◆ Compression, liquefaction or conversion



- ◆ **Connection Point** Before / after the meter
- ◆ **Impact to plant electric systems** New electrical transients

- ◆ **Diversion Point** Main / Auxiliary steam system or Extract steam line
- ◆ **Impact to the TBN Cycle** New normal operation, new thermal transients

Technical Considerations – Electrical Integration



Clean Hydrogen

With the utilization of multiple units generation at the site, continuous clean hydrogen production is possible

- ➔ Stable and economical clean hydrogen production and supply to nearby industrial complexes are possible through the baseline operation of the hydrogen plant

Grid Stability

Large-capacity hydrogen plants can be constructed for each nuclear power site to enable demand response operation

- ➔ Utilizing as a flexible resource for the power grid, it can contribute to resolving output limitations of nuclear power plants and expanding renewable energy

Safety & Regulatory Considerations

Hydrogen Facility Safety



- ◆ **Hydrogen ignition** Purge, ventilation, leak detection, etc.
- ◆ Hydrogen piping and pipelines, Storage, etc.

Impact on Nuclear Safety



- ◆ **Hydrogen Explosion** Hydrogen hazard analysis
- ◆ **Electrical Transients** LOOP (Loss of offsite power)
- ◆ **Thermal Transients** SLB (Steam Line Break)

Operating License



- ◆ **FSAR** (Final Safety Analysis Report)
- ◆ **Plant Operation Programs** (Severe Accident, Fire Protection, Physical Security, etc.)

Economic Considerations

Project Cost / Expenses



- ◆ **Capital Cost** Electrolyzers, BOP, Nuclear Modification, etc.
- ◆ **Operating Cost** Feedstock (Electricity, water,...), Maintenance, etc.

Sale Price



- ◆ **Sale Price** (Production cost + Delivery cost)
- ◆ **Cost of hydrogen production** Dominated by the cost of electricity
- ◆ **Cost of delivery** Proximity to consumption points, Large/small consumers

Biz Model



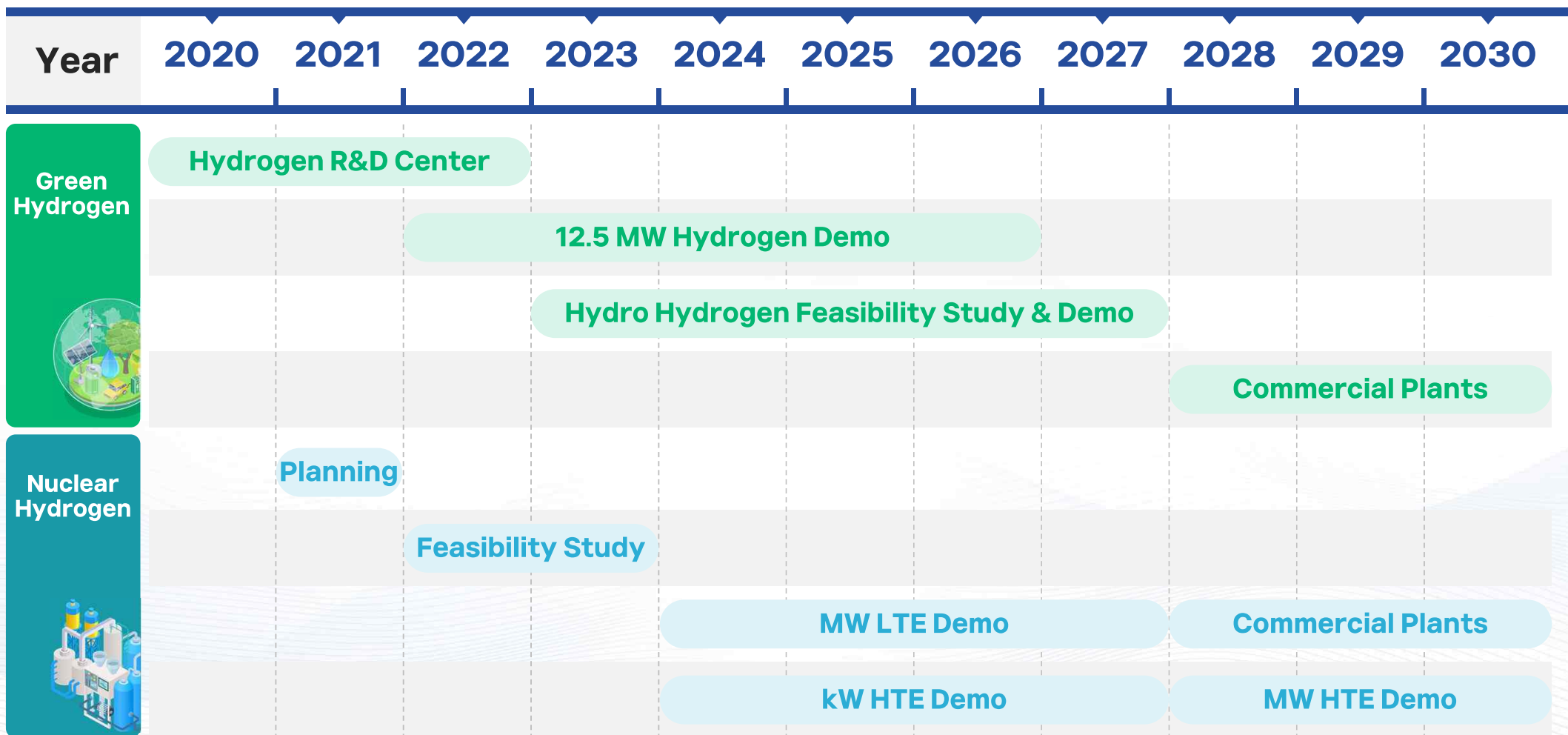
- ◆ Hydrogen "Hubs" or "Valleys"
- ◆ CF100 Industrial Complex



III

R&D Roadmap & Status

R&D Roadmap





Feasibility Study (\$ 5 Million, April 2022 ~ July 2024)

Site
Investigation

Hydrogen
Plant Design

Nuclear Island
Integration

Safety & Regulatory
Requirements

Legal & Economic
Analysis



Demo Plan (\$ 61 Million, April 2024 ~ March 2028)

Design, construction, and operation of a 10 MW LTE clean hydrogen Production plant connected to NPPs

Nuclear Hydrogen R&D

Carbon-Free Clean Energy Leader



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